

# HANDLING

## INK CARTRIDGES

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### STORAGE

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- Store in a 15 - 26 °C, dry and dark storage facility [no direct sunlight]
  - Remove ink cartridge from cartridge holder at the end of a working day or a break longer than 1 hour
  - Seal ink cartridge by using AMACO cartridge cover KA2003 | Available upon request
  - Store ink cartridge upside down on a flat surface in above mentioned conditions
  - Avoid heat source exposure to expand life of ink cartridge [i.e. near window or sealing station]
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### DURABILITY

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- Expiry approx. 1 year after date of delivery from AMACO when stored in above mentioned conditions
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### REACTIVATION | REUSE

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- Reactivate desiccated ink cartridge by pushing down ink pad several times. If there is still ink in the cartridge it will moisten the pad again
  - Use AMACO cartridge tool | Available upon request
  - Don't use sharp pointed device
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### REFILL

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- Option only available for AMACO black ink cartridge KA2003 110
  - Refill black ink cartridge by using AMACO refill ink DF1210 & syringe with needle | Former available upon request
  - Don't overfill ink cartridge | Final weight must not exceed 100 grams
  - Use AMACO cartridge tool to moisten ink pad by pushing it down several times
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### EXCHANGE

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- Switch off air supply by sliding of control box
  - Move print head from basic position on cartridge to print position
  - Remove ink cartridge from cartridge holder and insert new one
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